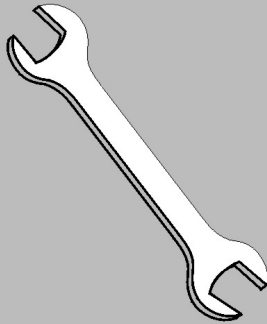


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Kit Instruction— PK33 0008B



Please Read

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This manual may contain references to "yellow pages." Although the pages containing troubleshooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" chapter or section. See the table of contents.

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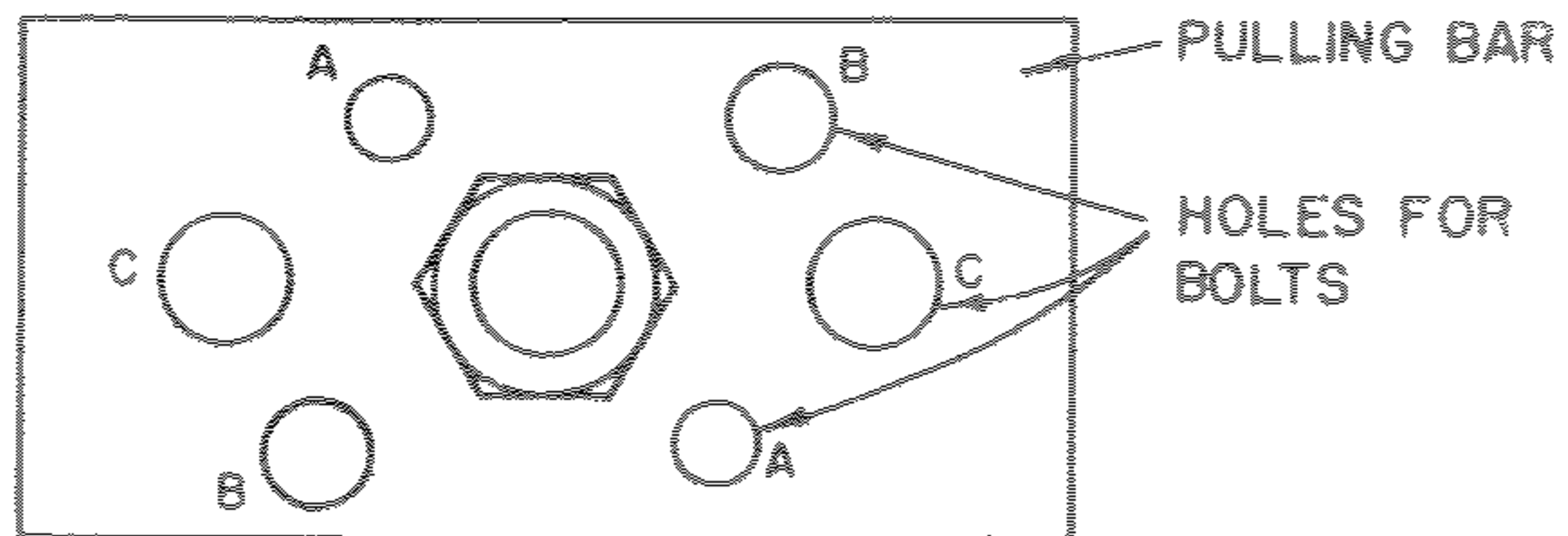
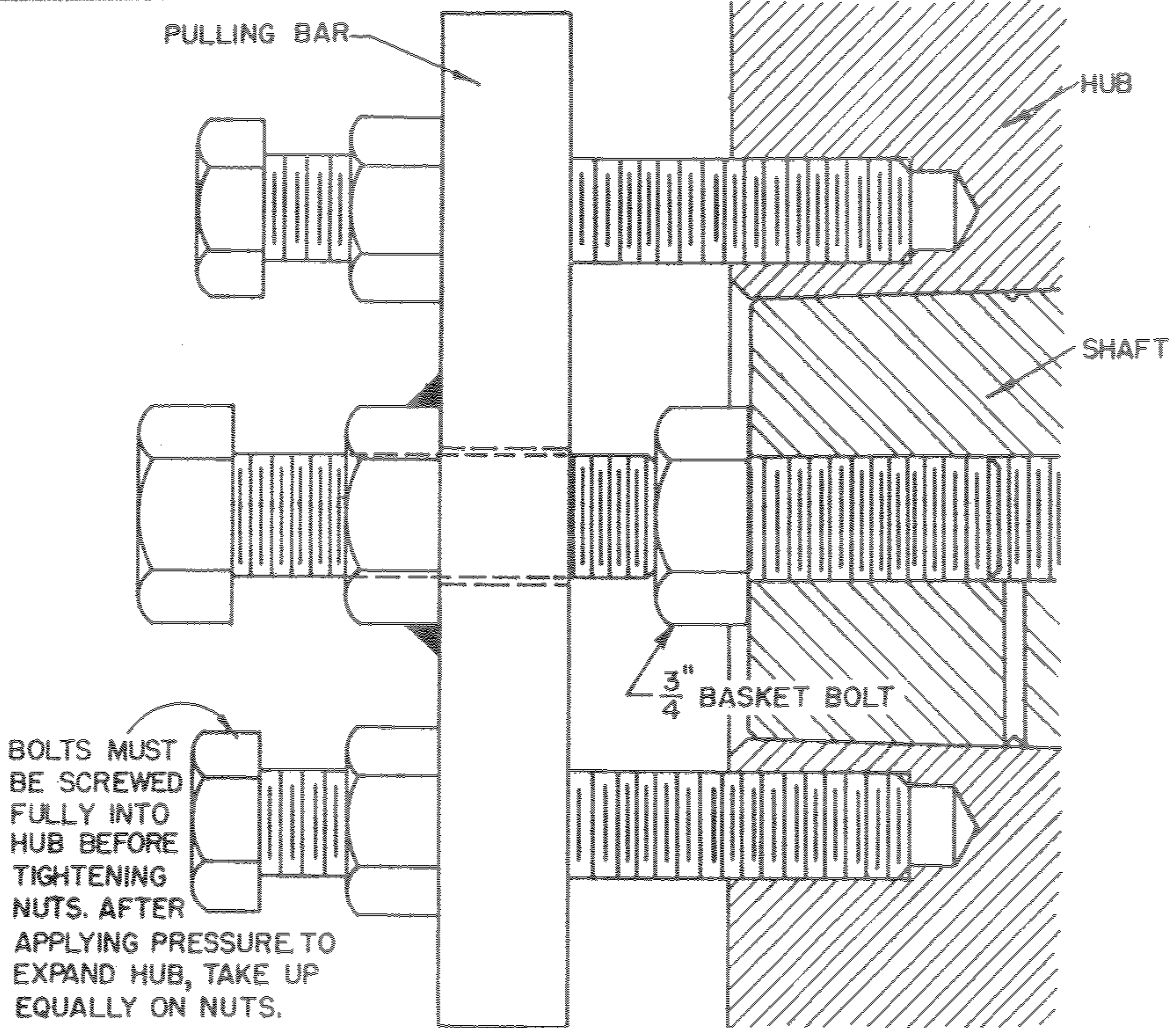
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CYLINDER DISMOUNTING (MECHANICAL METHOD)

BMP701090
87411A



MACHINE	USE HOLES
CWE & CWM	A-A
3016 WE	B-B
3621 WE	C-C

CYLINDER DISMOUNTING

1. First remove basket retaining bolt, oval retainer and lockwasher.

NOTE: On later models a stamped retainer with a spacer is used instead of the cast retainer.

2. Replace the 3/4" - 10 S.S. basket retaining bolt **WITHOUT** the oval retainer and lockwasher. This is a most important step. Unless you replace this bolt you will not be able to pull the basket - and may damage the shaft threads.
3. Apply mechanical pulling fixture as shown in the sketch on the reverse side and proceed to pull the basket. As pressure is applied a sharp blow from a heavy hammer on the center bolt will help to break the cylinder loose from the shaft.

NOTE: After step 1, it may be to your advantage to attach a potto-power unit to the center hole in the shaft and apply hydraulic pressure to expand the hub, if one is available. This hydraulic method may or may not be all that is necessary to remove the basket. However, it will help and make for easier removal with the mechanical pulling fixture.

On earlier CWE 25 models, where the tapped pulling holes in the hub were 3/8" - 16, it may be necessary to drill them out and tap for 1/2" - 13 thread. The small 3/8" screws may strip-out whereas the 1/2" size will not.